



**DCM SHRIRAM**

Growing with trust

# TECHNICAL SPECIFICATION OF PVC RESIN

S.No.	Properties	Unit	SR-10A	SR-13A	SR-15
1	K-Value (Cyclohexanone Method at 25°C)*	-	67.0±1.0	70.0±1.0	75.5±1.0
2	Apparent Bulk Density	Gms/cc	0.51±0.02	0.50±0.02	0.47±0.02
3	Heat Loss ** (Max.)	%	0.3	0.3	0.3
4	Particle Size Distribution				
	• Retention on 44 Mesh	%	0	0	0
	• Below 150 Mesh (Max.)	%	25	30	30
5	Foreign Particles (Max.)	Nos/100Gm	10	10	10
6	Fish Eye Count (Max.)	Nos	NA	NA	NA
7	Packing Size	Kg	25	25	25
8	Weight Variation	Grams	±60	±60	±60
9	Visual Inspection	--	OK	OK	OK

\* Test analysis as per ISO-1628-2:1998(E)

\*\* Heat Loss content may increase by 0.2% in rainy season from July to September months and basis for approval of PVC Resin Quality shall be accordingly modified.

NA - Stands for "Not Applicable".